



Hamm Material Recovery Facility 2023 Annual Report to the City of Lawrence, Kansas



January 26, 2024

Mike Lawless Municipal Services & Operations PO Box 708 Lawrence KS 66044

Hamm is pleased to provide the 2023 annual report for Hamm Material Recovery Facility. As laid out in our agreement, Hamm is to provide information on the following areas:

- <u>Materials Processed and Marketed</u>: Cardboard, Mixed Paper, Newspaper, Carrier Stock, PET, HDPE Natural, HDPE Colored, #3-7 Plastics, Mixed Rigid Plastics, Steel Cans, Aluminum Cans, 3-Mix Glass, Glass Fines.
- <u>End Markets/Major Purchasers</u>: Pratt, Custom Polymers, International Paper, Alcoa, Tube City, KW Plastics, Batliner, Sonoco, Ripple Glass, GP Harmon Recycling, QRS Recycling, Kronick Industries, Advantage Metals, Hamm Quarry. (See Appendix III, IV for commodity pricing history)
- <u>Materials Composition Analysis:</u> See Appendices for 2023 material composition analyses and audits.
- <u>Rejected Loads</u>: Hamm inspects and processes all loads delivered and rejected zero loads in 2023. The City's focus on delivering high quality single stream is important to the sustained success of the system and is appreciated.
- <u>Equipment Additions/Deletions</u>: While Hamm continuously adjusts our processing system to optimize recycled material/diversion, Hamm has not modified the processing line significantly.
- <u>Incidents</u>: Hamm encountered no serious complaints, accidents, incidents, or downtime in 2023. It is our contention that this is a direct result of partnering with the City on recycling and cooperating/communicating on a daily basis.

As always, Hamm appreciates the opportunity to serve Lawrence's recycling and processing needs. Should you have any questions on any of this material, feel free to contact me.

Sincerely,

UM Sedlock

Charlie M. Sedlock

School/Organization Tours – Hamm provides tours to students and different organizations in order to increase awareness of our recycling system and process.



Free State High School – 2023

10 tours were conducted at the MRF Facility by Hamm, totaling 400+ participants!

Appendix I – Spring April 2023 Through Put Study Rebate Composition

Rebate Con	nposition																
	Cardboard	Mix Paper	Newspaper	HDPE Natural	HDPE Color	PET	Steel Cans	Aluminum	<u>#3-7</u> Plastics	3-Mix Glass	Glass Fines	<u>Scrap</u> <u>Steel</u>	<u>Rigid</u> <u>Plastics</u>	Aluminum Foil	<u>Glass Trash</u>	Loose Trash	<u>Totals</u>
Weight	3,773	2,584	2,324	239	253	799	353	388	609	2,620	420	580	100	1	180	1,000	16,223
%	23.3%	15.9%	14.3%	1.5%	1.6%	4.9%	2.2%	2.4%	3.8%	16.1%	2.6%	3.6%	0.6%	0.0%	1.1%	6.2%	100%
	х	X	х	X	х	X	х	х	Х	Х	X	Х	Х	X	х	Х	
													Rebate Composition		Rebate Items	88.5%	
																Residuals	11.5%

Appendix I – Spring April 2023 Through Put Study Rebate Recycling and Diversion Composition

Rebate Re																	
	<u>Cardboard</u>	<u>Mix Paper</u>	NewsPaper	HDPE Natural	HDPE Color	PET	Steel Cans	Aluminum	<u>#3-7</u> Plastics	<u>3-Mix Glass</u>	Glass Fines	<u>Scrap</u> <u>Steel</u>	<u>Rigid</u> Plastics	<u>Aluminum</u> <u>Foil</u>	<u>Glass Trash</u>	Loose Trash	Totals
Weight	3773	2584	2324	239	253	799	353	388	609	2620	420	580	100	1	180	1000	16,223
%	23.3%	15.9%	14.3%	1.5%	1.6%	4.9%	2.2%	2.4%	3.8%	16.1%	2.6%	3.6%	0.6%	0.006%	1.1%	6.2%	100.0%
											Rebate Recycling and Diversion Composition					Recycling & Diversion	92.7%
																Residuals	7.3%
Lawrence 1	Lawrence Truck Numbers and Weights															Residuals	7.3%

FALL 2023 – Through Put Study Results

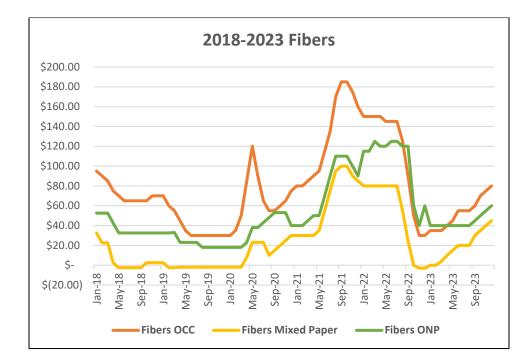
Appendix II – Fall November 2023 Through Put Study Rebate Composition

Rebate	Compositio	n															
	Cardboard	<u>Mix</u> Paper	Newspaper	<u>HDPE.</u> Natural	<u>HDPE</u> <u>Color</u>	PEI	<u>#3-7</u> <u>Plastics</u>	Mixed Rigid Plastics	<u>Steel</u> <u>Cans</u>	Aluminum	<u>3-Mix Glass</u>	<u>Glass</u> <u>Fines</u>	<u>Scrap</u> <u>Steel</u> (Trash)	Aluminum <u>Foil/Scrap</u> (Trash)	<u>Glass (Trash)</u>	Loose Trash	Totals
Weight	4,153	2,715	1,970	241	318	680	401	10	398	399	2,640	220	60	2	0	1,700	15,907
7.	26.1%	17.1%	12.4%	1.5%	2.0%	4.3%	2.5%	0.1%	2.5%	2.5%	16.6%	1.4%	0.4%	0.013%	0.0%	10.7%	100%
													Rebate	Compositio	Rebate Items	88.9%	
																Residuals	11.3%

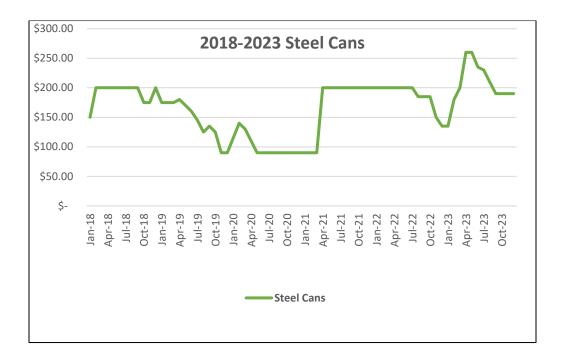
Appendix II – Fall November 2023 Through Put Study Rebate Recycling and Diversion Composition

Rebate	Recycling a	nd Dive	rsion Compo	sition													
	<u>Cardboard</u>	<u>Mix</u> Paper	<u>NewsPaper</u>	<u>HDPE</u> <u>Natural</u>	HDPE Color	PEI	<u>#3-7</u> <u>Plastics</u>	<u>Mixed Rigid</u> <u>Plastics</u>	<u>Steel</u> <u>Cans</u>	Aluminum	<u>3-Mix Glass</u>	<u>Glass</u> <u>fines</u>	<u>Scrap</u> <u>Steel</u> (Trash)	Aluminum <u>Foil/Scrap</u> (Trash)	<u>Glass (Trash)</u>	Loose Trash	<u>Totals</u>
Weight	4153	2715	1970	241	318	680	401	10	398	399	2640	220	60	2	0	1700	15,907
1	26.1%	17.1%	12.4%	1.5%	2.0%	4.3%	2.5%	0.1%	2.5%	2.5%	16.6%	1.4%	0.4%	0.013%	0.0%	10.7%	100.0%
											Rebate Recycling and Diversion Composition					Recycling & Diversion	89.3%
																Residuals	10.7%
																Residuals	10.7%

Appendix III







Appendix V

